

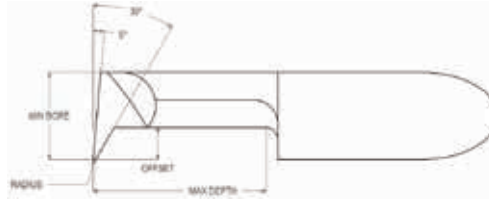
Profiling - Quick Change



Uncoated



AlTiN Coated



Carbide Quick Change Profile Bars

Minimum Bore	Offset	Max. Depth	Tip Radius	Quick Change Shank ϕ	Uncoated Part#	AlTiN Coated Part #
.080	.040	.200	.005	3/16	RQP425000	RQP425000A
	.040	.300	.005	3/16	RQP425005	RQP425005A
.100	.040	.200	.005	3/16	RQP425010	RQP425010A
	.040	.300	.005	3/16	RQP425015	RQP425015A
.120	.050	.200	.007	3/16	RQP425020	RQP425020A
	.050	.300	.007	3/16	RQP425025	RQP425025A
	.050	.400	.007	3/16	RQP425030	RQP425030A
	.050	.500	.007	3/16	RQP425035	RQP425035A
	.050	.600	.007	3/16	RQP425040	RQP425040A
	.050	.700	.007	3/16	RQP425045	RQP425045A
	.050	.200	.007	3/16	RQP425050	RQP425050A
.140	.050	.300	.007	3/16	RQP425055	RQP425055A
	.050	.400	.007	3/16	RQP425060	RQP425060A
	.050	.500	.007	3/16	RQP425065	RQP425065A
	.050	.600	.007	3/16	RQP425070	RQP425070A
	.050	.700	.007	3/16	RQP425075	RQP425075A
	.060	.200	.007	3/16	RQP425080	RQP425080A
.160	.060	.300	.007	3/16	RQP425085	RQP425085A
	.060	.400	.007	3/16	RQP425090	RQP425090A
	.060	.500	.007	3/16	RQP425095	RQP425095A
	.060	.600	.007	3/16	RQP425100	RQP425100A
	.060	.700	.007	3/16	RQP425105	RQP425105A
	.060	.200	.007	3/16	RQP425110	RQP425110A
.180	.060	.300	.007	3/16	RQP425115	RQP425115A
	.060	.400	.007	3/16	RQP425120	RQP425120A
	.060	.500	.007	3/16	RQP425125	RQP425125A
	.060	.600	.007	3/16	RQP425130	RQP425130A
	.060	.700	.007	3/16	RQP425135	RQP425135A
	.060	.200	.007	3/16	RQP425135	RQP425135A

Must be used with quick change bar toolholders on [page 499](#).



Speeds, feeds and tech info pages 542-543.